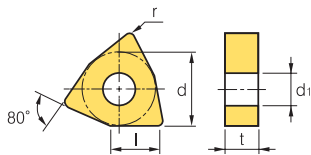


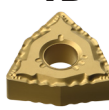
Turning Insert (Negative)

WN ○ ○



Dimensions (mm)			
Size	d	t	d ₁
06	9.525	4.76	3.81
08	12.7	4.76	5.16

[illegible]

Inserts		Designation	Cermets		Coated		Coated														Uncoated		Cutting Condition					
			CN1500	CN2500	CC1500	CC2500	NC3215P	NC3225P	NC3215	NC3225	NC3120	NC3030	NC3235	NC5330	NC6310	NC6315	NC9115	NC9125	NC9135	PC8105	PC8110	PC8115	PC9030	H01	H05	fn (mm/rev)	ap (mm)	
Finishing		WNMG	080404-VB					●	●				●													0.10~0.35	0.30~1.50	
			080408-VB					●	●				●													0.15~0.45	0.50~2.00	
			080412-VB					●	●																		0.18~0.45	0.80~2.50
Finishing		WNMG	060404-VF										●													0.07~0.30	0.50~1.50	
			060408-VF																							0.10~0.40	0.50~1.50	
			080404-VF								●			●													0.07~0.30	0.50~1.50
			080408-VF											●													0.10~0.40	0.50~1.50
			080412-VF																								0.20~0.50	0.50~1.50
Finishing		WNMG	060404-VL																							0.05~0.25	0.20~1.50	
			080404-VL																							0.05~0.25	0.10~1.00	
			080408-VL							●				●													0.10~0.35	0.20~1.50
Medium to finishing		WNMG	06T308-LP																							0.07~0.30	0.30~1.50	
			060404-LP																							0.07~0.30	0.30~1.50	
			060408-LP						●	●																	0.10~0.30	0.30~1.50
			080404-LP						●	●				●													0.10~0.35	0.30~2.00
			080408-LP						●	●				●													0.10~0.40	0.50~2.50
			080412-LP						●	●				●													0.13~0.45	0.80~3.00
Medium to finishing		WNMG	060404-CP																							0.08~0.30	0.40~3.00	
			060408-CP																							0.10~0.30	0.40~3.00	
			080404-CP					●	●																		0.10~0.35	0.50~3.50
			080408-CP					●	●																		0.12~0.35	0.50~3.50
			080412-CP					●	●																		0.13~0.35	0.80~3.50
			080416-CP					●	●																		0.14~0.35	0.80~3.50
Medium to finishing		WNMG	080404-VC					●	●																	0.15~0.40	0.15~4.00	
			080408-VC					●	●																	0.15~0.45	0.15~4.50	
			080412-VC					●	●				●													0.15~0.45	0.15~4.50	

➡ Cutting edge geometry A52~A61

➡ Recommended chip breaker B04~B14

 Code system **B34~B35**

● : Stock item

Available tool holders			
Designation	Page	Designation	Page
MWLN/R/L	B189	WWLN/R/L	B180
PWLN/R/L	B211		

